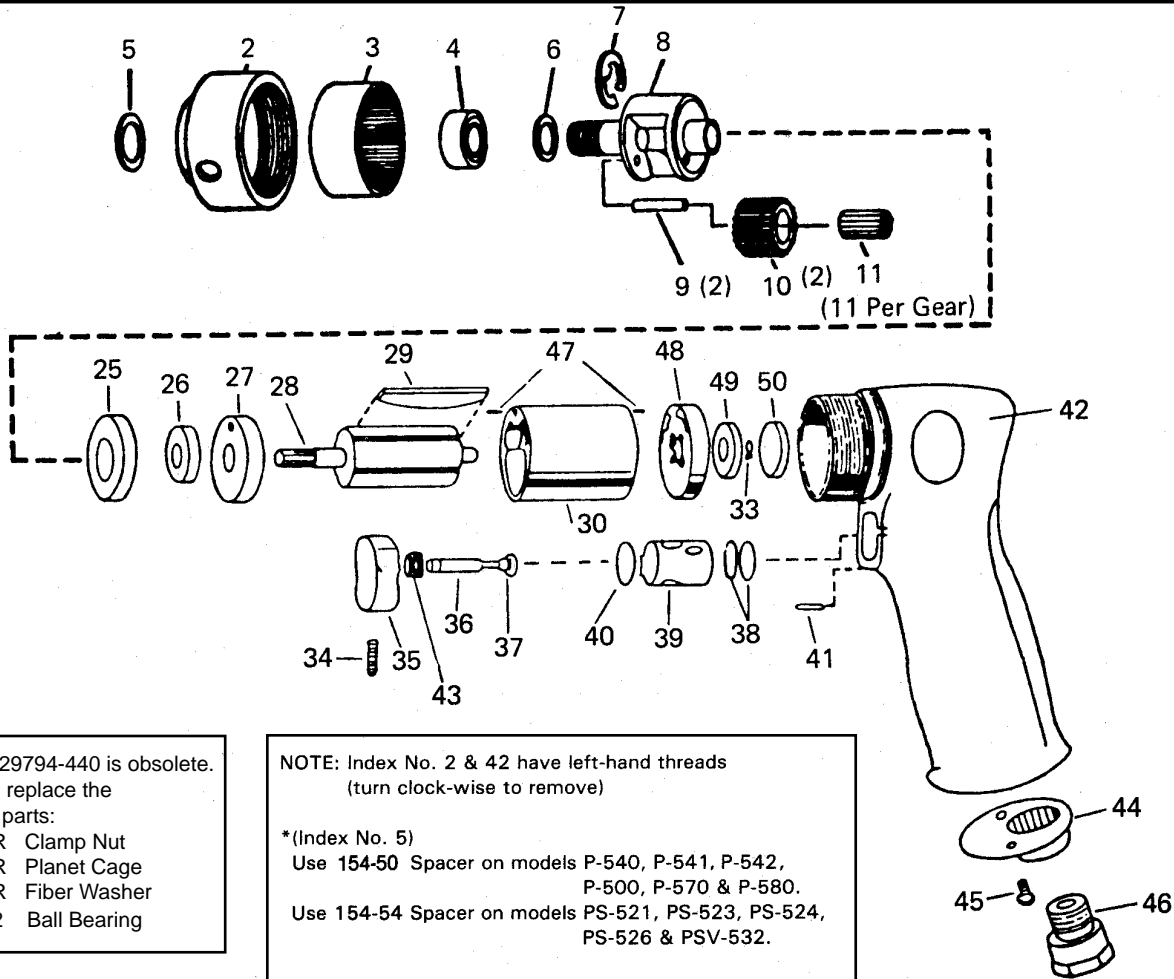




PARTS LIST FOR PNEUMATIC POWER UNITS

253-38 (SERIAL NUMBER 2001 TO 9600)

253-57 (SERIAL NUMBER 9601 & HIGHER)



****Part #729794-440 is obsolete.**
To repair, replace the following parts:
729799-R Clamp Nut
729794-R Planet Cage
729797-R Fiber Washer
49423-02 Ball Bearing

NOTE: Index No. 2 & 42 have left-hand threads (turn clock-wise to remove)

***(Index No. 5)**
Use 154-50 Spacer on models P-540, P-541, P-542, P-500, P-570 & P-580.
Use 154-54 Spacer on models PS-521, PS-523, PS-524, PS-526 & PSV-532.

| INDEX NO. | PART NO. | DESCRIPTION | REQ'D TOOL | INDEX NO. | PART NO. | DESCRIPTION | REQ'D TOOL |
|-----------|------------|---|------------|-----------|------------|-----------------|------------|
| 2 | 729799-R | Clamp Nut (253-57) | 1 | 29 | 729709 | Rotor Blade | 4 |
| | 729799-440 | Clamp Nut (253-38) | 1 | 30 | 729708 | Cylinder | 1 |
| 3 | 729798 | Internal Gear | 1 | 33 | 1012831 | Retaining Ring | 1 |
| 4 | 49423-02 | Ball Bearing (253-57) | 1 | 34 | 731928 | Set Screw | 1 |
| | 1008854 | Ball Bearing (253-38) | 1 | 35 | 731929 | Trigger | 1 |
| 5 | 154-* | Spacer | 1 | 36 | 731926 | Valve Stem | 1 |
| 6 | 729797-R | Fiber Washer (253-57) | 1 | 37 | 729591 | O-ring | 1 |
| | 729797 | Fiber Washer (253-38) | 1 | 38 | 729091 | O-ring | 2 |
| 7 | 729208 | Ret. Ring (used only on 253-38) | 1 | 39 | 731927 | Valve Bushing | 1 |
| 8 | 729794-R | Planet Cage (253-57) | 1 | 40 | 729263 | O-ring | 1 |
| | 729794-440 | Planet cage (253-38) obsolete** | 1 | 41 | 731930 | Pin | 1 |
| 9 | 729796-440 | Planet Pin | 2 | 42 | 731923-440 | Motor Housing | 1 |
| 10 | 729795 | Planet Gear (incl. 729808 Needle Rollers) | 2 | 43 | 731925 | Valve Spring | 1 |
| 11 | 729808 | Needle Rollers (see 729795 Planet Gear) | 22 | 44 | 731922 | Housing End Cap | 1 |
| 25 | 1008212 | Ball Bearing | 1 | 45 | 731921 | Screw | 2 |
| 26 | 1001532 | Ball Bearing | 1 | 46 | 731920 | Air Inlet | 1 |
| 27 | 729793 | Front Plate | 1 | 47 | 729707 | Dowel Pin | 2 |
| 28 | 729792 | Rotor | 1 | 48 | 729791 | Rear Plate | 1 |
| | | | | 49 | 729012 | Ball Bearing | 1 |
| | | | | 50 | 729178 | Bearing Seal | 1 |